

Date: Thursday, 20/11/2008 3:11:59 PM
User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: DOUBLER
Job Number	: 43574		
Estimate Number	: 10582		
P.O. Number	:	Part Number	: D2008001
This Issue	: 20/11/2008 S.O. No. :	Drawing Number	: D2008 REV. N/A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : SMALL / MED FAB	Drawing Revision	: N/A
Previous Run	: 29928B	Material	:
Written By	:	Due Date	: 21/12/2008 Qty: 10 Um: Each
Checked & Approved By	: <u>JUL 08 11 21</u>		
Comment	: Est: A 04.05.17 New issue KJ/JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MKYDEX100	Kydex 100
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Comment: Qty.: 0.1319 sf(s)/Unit Total : 1.3190 sf(s)

Kydex 100

Material: Kydex 100, 0.028" thick

(M-KYDEX100)

Batch: 16909

B 8-12-12

2.0	SMALL-FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

1- Cut (4) D2008-001 per (1) DSI 9051 Kit as per Dwg D2008

2- Deburr

Identify as D2008-001

B 8-12-12

(14)

3.0	QC 8/2	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

B 8-12-12

(P70)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 547

(14)

B 8-12-12 (14)

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

08/12/22

Job Completion



MF 08-12-19

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
08-12-12	3.0	QCB required after Qc2						
	3.1	QCB		08-12-12	14	08-12-12	08-12-12	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



2002

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO 43517

DART AEROSPACE LTD	Work Order:	43574
Description: DOUBLER	Part Number:	D2008-001
Inspection Dwg: D2008-001 Rev: 001 -		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

First Article

Prototype

[illegible]

Measured by:	HB
Date:	8-12-12

Audited by:	
Date:	06/12/12

Prototype Approval:	N/A
Date:	N/A

Rev	Date	Change	Revised by	Approved
A		New issue	KJ/JLM	